



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBW6705G02532-3G
Job Sheet 187955



Part No: RBW6705G02532-3G

Job Qty: 3 pcs **DAS 21 9-89**

Part Name: Main Rotor Actuator Stroke Gag



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/21/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6705G02532-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	12/28/18		0.00	1.50	Small Fab - 1		MCL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	3 pcs	12/28/18		0.00	0.00	QC 5 - 10		DAS 38 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	3 pcs	12/28/18		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S148250



Part: RBW6705G02532-3G

Job No: 187955

Serial No/Batch: S148250

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 01/26/19

Dart Aerospace Ltd.
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CANADA
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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	3 pcs	12/28/18	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
21
D-50 JAN 2 9 2019

Part Op 110 - Small Fab -Assemble as per DWG. Sheet 1
Descriptions: 120 - QC5- Inspect part completeness to step on W/O - Black ink stamp T/N on flag to fit.
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	110-Small Fab - 1	5030390
CL-2-C	Lanyard Wire	2.4900 ft (.83 ea)	110-Small Fab - 1	5093963
NAS1756-12	Remove Before Flight	3 Ea (1 ea)	110-Small Fab - 1	5134216
RBW6705G02532-3G-1	Stroke Gag, M/R Actuator	3 Ea (1 ea)	110-Small Fab - 1	5142654

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	6	614	0
	CL-2-C	2	492	0
	NAS1756-12	3	486	0
	RBW6705G02532-3G-1	3	5	0

Part Specifications	
Specifications could not be found.	



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RBW6705G02532-3G**Job Sheet 187955****Part No:** RBW6705G02532-3G**Job Qty:** 3 ea**Part Name:** Main Rotor Actuator Stroke Gag**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/21/18**Job Tracking No:****Due Date:** 12/28/18**Created By:** Linda Lacelle**Type:** SOLD**Description:****Note:** DWG RBW6705G02532-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD**Ship Via:**
Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	3 pcs	12/28/18	12/28/18	0.00	1.50	Small Fab-9		
120	QC	3 pcs	12/28/18	12/28/18	0.00	0.00	QC5		
130	Packaging	3 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3		
140	QC21-SA	3 Ea	12/28/18	12/28/18	0.00	0.00	QC21		

Part Op **110** - -Assemble as per DWG. Sheet 1
Descriptions: **120** - Black ink stamp T/N on flag to fit.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	2.4900 ft (.83 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	3 Ea (1 ea)	90-Start up Operation	
RBW6705G02532-3G-1	Stroke Gag, M/R Actuator	3 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	6	600	0
	CL-2-C	2	475	0
	NAS1756-12	3	500	0
	RBW6705G02532-3G-1	3	0	0

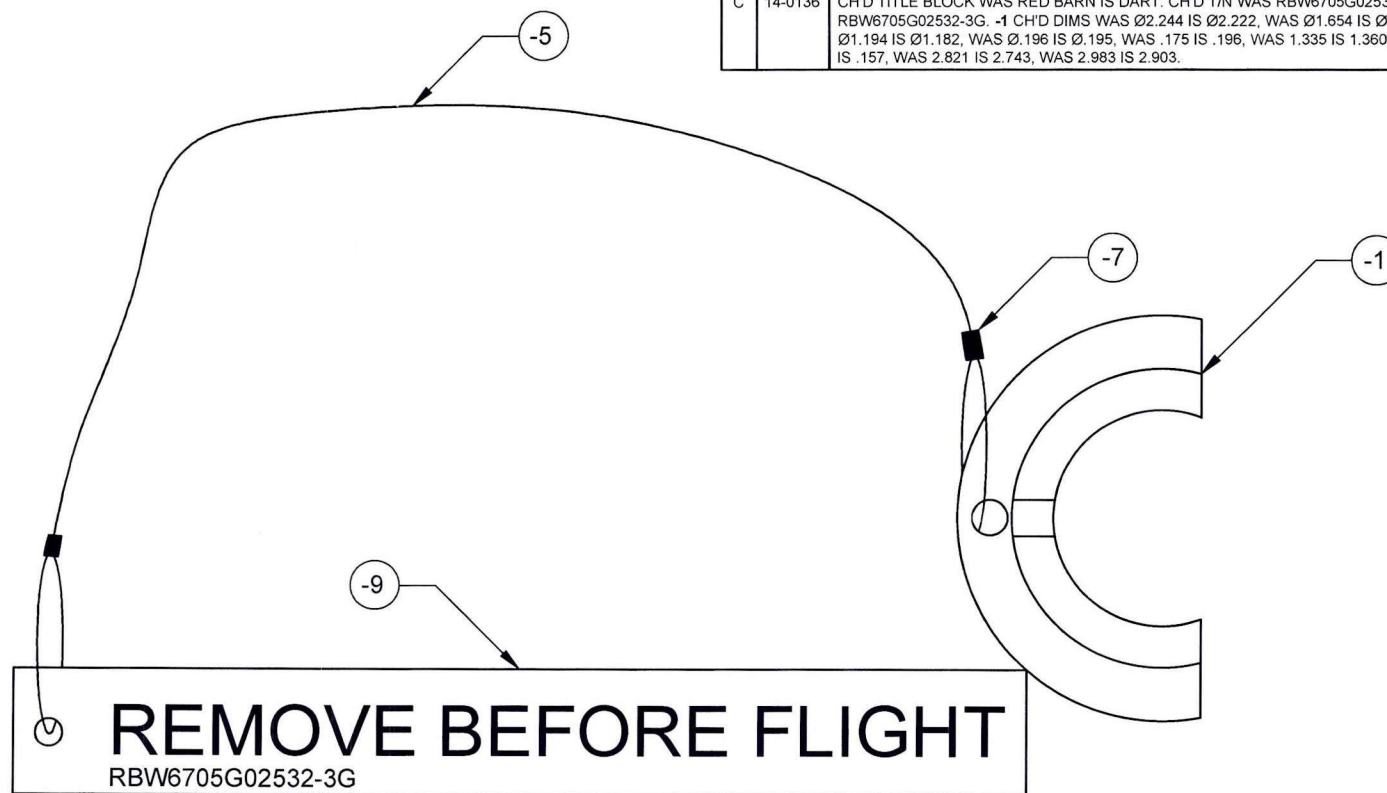
Part Specifications

Specifications could not be found.

Plex 12/22/18 12:54 PM dart.leclair.mathieu

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -3 KEY RING.	8/29/12	RJC	SE
B		CORRECTED BOM QUANTITIES.	2/13/13	BIM	RW
C	14-0136	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D T/N WAS RBW6705G02531-3G IS RBW6705G02532-3G. -1 CH'D DIMS WAS Ø2.244 IS Ø2.222, WAS Ø1.654 IS Ø1.635, WAS Ø1.194 IS Ø1.182, WAS Ø.196 IS Ø.195, WAS .175 IS .196, WAS 1.335 IS 1.360, WAS .088 IS .157, WAS 2.821 IS 2.743, WAS 2.983 IS 2.903.	8/18/14	DPD	RJC



REMOVE BEFORE FLIGHT
RBW6705G02532-3G

BLACK INK STAMP TOOL No. ON FLAG TO FIT.

NOTE:
PART OF KIT RBW6705G00132-3G.

DART AEROSPACE	
TITLE STROKE GAG, M/R ACTUATOR	
DWG NO. RBW6705G02532-3G	REV C
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D. Wed</i>
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA
SCALE 1:1	DATE 1-28-10
SHEET 1 of 2	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	STROKE GAG, M/R ACTUATOR	WHITE DELRIN	Ø2-1/4 x 3-1/4	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMASTER-CARR #3896T31	1
		B/O	-9	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1
ASSY #	ASSY #							